Inglewood, California 90301 U.S.A.

1601 BREAKAWAY ROUND ARM INSTALLATION KIT

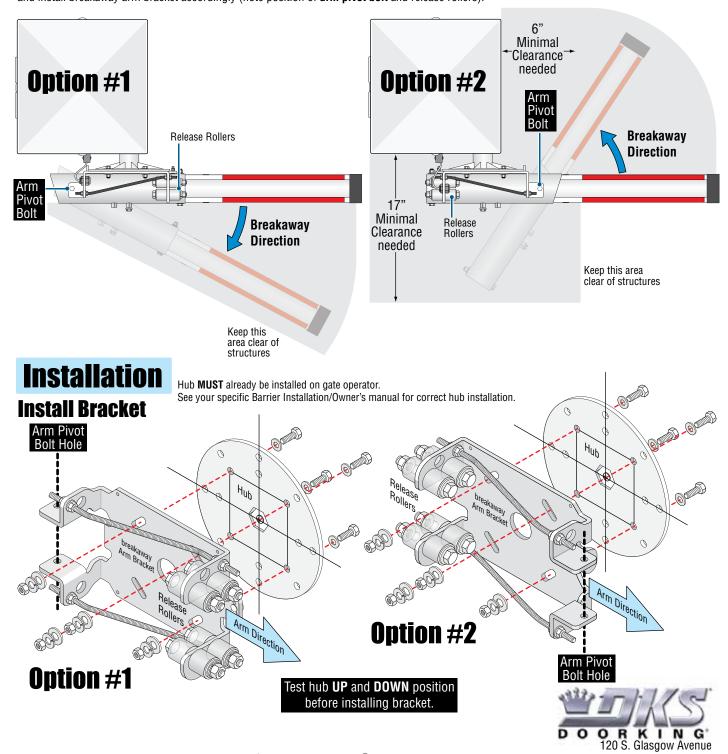
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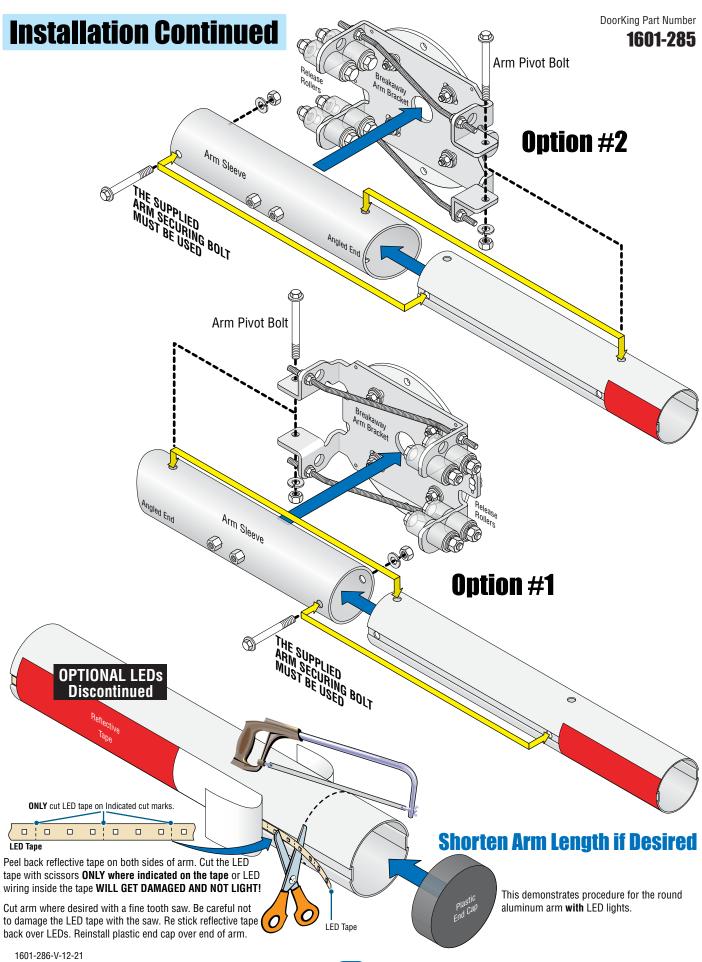
This kit is designed for a 1601 barrier gate operator **ONLY.** It **CANNOT** be used with 1602 or 1603 operators. The kit provides a breakaway bracket assembly for a **round arm**.

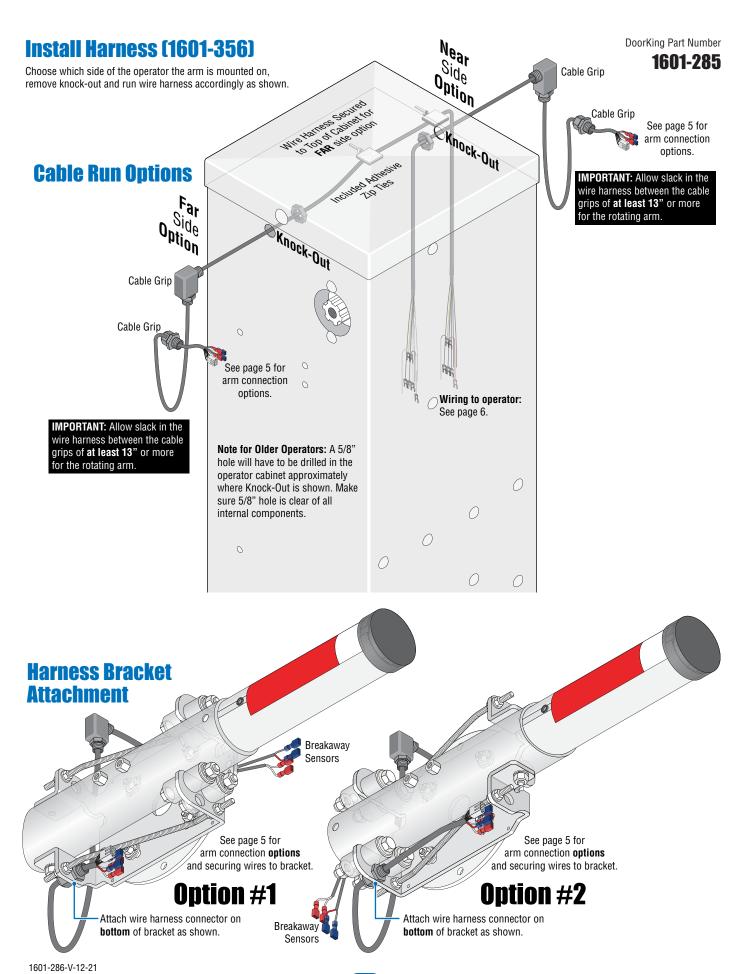
If the arm is struck and breaks away (pivots in **ONE DIRECTION ONLY**, see below), gate operator will automatically shut down. The arm manually snaps back into the release rollers to function normally again.

Breakaway Arm Direction Options

Arm will only pivot in **ONE DIRECTION** depending on which way the breakaway arm bracket is installed. **Choose the desired breakaway direction** and install breakaway arm bracket accordingly (note position of **arm pivot bolt** and release rollers).

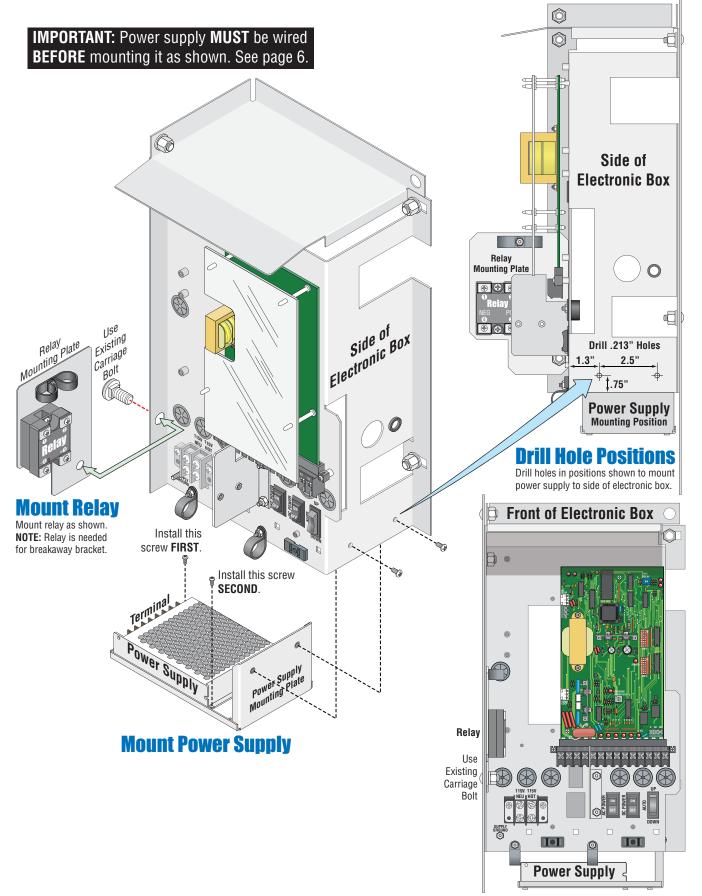






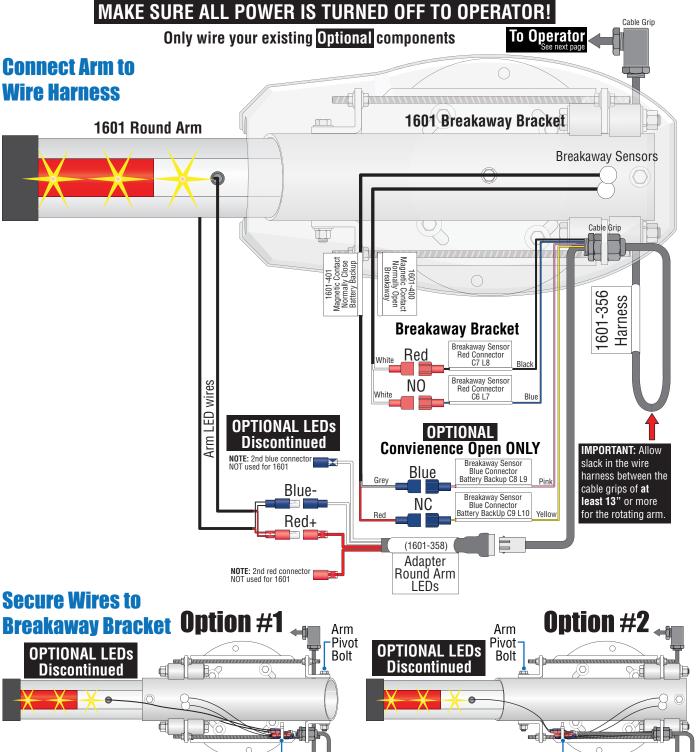
Mount Power Supply and Relay

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1601 Round Breakaway Arm - Arm Connection



IMPORTANT: To secure wires to bracket, allow for some slack in the wires to account for the arm pivoting when arm "Breaks Away" from bracket. Test breakaway feature to **make sure** there is enough slack in the wires when securing wires.

Breakaway Arm Reset Procedure

If arm gets struck and breaks away, gate operator will automatically shut down (Breakaway sensors are tripped). Simply snap arm back into the release rollers. Make sure all wires are out of the way of the arm when snapping arm back in position. Normal operation can then continue.

Zip tie wires to secure near pivot point

DO NOT OPERATE ARM WITHOUT BREAKAWAY SENSORS FUNCTIONING.

Zip tie wires to secure near pivot point

1601 Round Breakaway Arm - Wiring Operator

MAKE SURE ALL POWER IS TURNED OFF TO OPERATOR!

